

## PROFESSIONAL GLASS REPLACEMENT FOR THE MEISTER AND MAX BILL BY JUNGHANS COLLECTIONS



### Glass gripper set 42.745-1734

Content:

- 1 glass gripper 42.816-1000
- 1 gripper insert Ø 37.80 mm for max bill Chronoscope 42.816-0006
- 1 gripper insert Ø 35.80 mm for max bill Automatic 42.816-0007
- 1 gripper insert Ø 32.4 mm for max bill Hand-winding 42.816-0008
- 1 gripper insert Ø 30.7 mm for max bill Ladies' 42.816-0009
- 1 gripper insert Ø 37.75 mm for Meister Agenda, Chronoscope & Calendar 42.816-0010
- 1 gripper insert Ø 35.75 mm for Meister Classic, Automatic & Chronometer 42.816-0011
- 1 gripper insert Ø 35.10 mm for Meister Hand-winding 42.816-0012
- 2 glasses for max bill Chronoscope 42.197-2263
- 2 glasses for max bill Automatic 42.197-2262
- 2 glasses for max bill Hand-winding 42.197-2264
- 2 glasses for max bill Ladies' 42.197-2291
- 2 glasses with spacer for Meister Calendar & Agenda 42.197-2305
- 2 glasses for Meister Chronoscope 42.197-2272
- 2 glasses for Meister Classic, Automatic & Chronometer 42.197-2274
- 2 glasses for Meister Hand-winding 42.197-2289
- 1 glass holder 42.816-0030

# Operating instructions for glass gripper set 42.745-1734

The work environment should be dust-free during the task of changing the glasses.  
Please follow the additional instructions in red for the glass change of the Meister Calendar and Agenda.



**Step 1:**  
Place the matching glass insert into the glass gripper with the etching facing upwards. To do this, open the glass gripper by pressing outwards.



**Step 2:**  
Position insert precisely onto the watch.



**Step 3:**  
Press the glass gripper together and carefully lift the glass.



**Step 4:**  
Clean the dial.



**Step 4 A:**  
Prepare the spacer with the angled edge facing upwards.



**Step 4 B:**  
Place the spacer onto the dial.



**Step 4 C:**  
Align the spacer centrally on the dial.



**Step 5:**  
Remove the glass from the glass gripper.



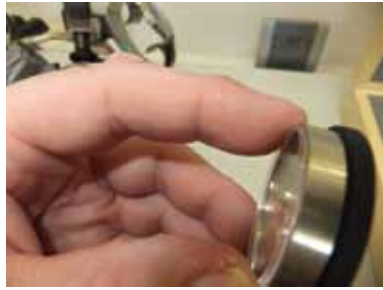
**Step 6:**  
Insert new glass into the glass gripper with the curve facing upwards.



**Step 7:**  
Lay the glass gripper onto the new glass and press down lightly. Press the glass gripper together gently to raise the glass.



**Step 8:**  
Clean the reverse side of the glass prior to fitting.



**Step 9:**  
Check that the glass is positioned parallel to the insert edge.



**Step 10:**  
Apply glass precisely to the inner edge of the case. Release the glass gripper and raise.



**Step 11:**  
Place the glass gripper onto the watch and release. When raising the gripper press downwards on the glass lightly with the finger to push it from the glass gripper.



**Step 12:**  
Press on the glass gently to check that it is seated securely. The glass may click into place.



**Step 12 A:**  
Check that the spacer is seated correctly. The spacer should not be visible.



**Step 13:**  
Check that the glass is seated correctly.



**Step 14:**  
Open glass gripper by pressing outwards and remove insert.

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