

PROFESSIONAL GLASS REPLACEMENT FOR THE MEISTER AND MAX BILL BY JUNGHANS COLLECTIONS



Glass gripper set 42.745-1734

Content:

- 1 glass gripper 42.816-1000
- 1 gripper insert Ø 37.80 mm for max bill Chronoscope 42.816-0006
- 1 gripper insert Ø 35.80 mm for max bill Automatic 42.816-0007
- 1 gripper insert Ø 32.4 mm for max bill Hand-winding 42.816-0008
- 1 gripper insert Ø 30.7 mm for max bill Ladies' 42.816-0009
- 1 gripper insert Ø 37.75 mm for Meister Agenda, Chronoscope & Calendar 42.816-0010
- 1 gripper insert Ø 35.75 mm for Meister Classic, Automatic & Chronometer 42.816-0011
- 1 gripper insert Ø 35.10 mm for Meister Hand-winding 42.816-0012
- 2 glasses for max bill Chronoscope 42.197-2263
- 2 glasses for max bill Automatic 42.197-2262
- 2 glasses for max bill Hand-winding 42.197-2264
- 2 glasses for max bill Ladies' 42.197-2291
- 2 glasses with spacer for Meister Calendar & Agenda 42.197-2305
- 2 glasses for Meister Chronoscope 42.197-2272
- 2 glasses for Meister Classic, Automatic & Chronometer 42.197-2274
- 2 glasses for Meister Hand-winding 42.197-2289
- 1 glass holder 42.816-0030

Operating instructions for glass gripper set 42.745-1734

The work environment should be dust-free during the task of changing the glasses.
Please follow the additional instructions in red for the glass change of the Meister Calendar and Agenda.



Step 1:
Place the matching glass insert into the glass gripper with the etching facing upwards. To do this, open the glass gripper by pressing outwards.



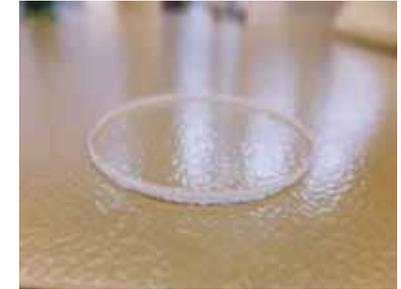
Step 2:
Position insert precisely onto the watch.



Step 3:
Press the glass gripper together and carefully lift the glass.



Step 4:
Clean the dial.



Step 4 A:
Prepare the spacer with the angled edge facing upwards.



Step 4 B:
Place the spacer onto the dial.



Step 4 C:
Align the spacer centrally on the dial.



Step 5:
Remove the glass from the glass gripper.



Step 6:
Insert new glass into the glass gripper with the curve facing upwards.



Step 7:
Lay the glass gripper onto the new glass and press down lightly. Press the glass gripper together gently to raise the glass.



Step 8:
Clean the reverse side of the glass prior to fitting.



Step 9:
Check that the glass is positioned parallel to the insert edge.



Step 10:
Apply glass precisely to the inner edge of the case. Release the glass gripper and raise.



Step 11:
Place the glass gripper onto the watch and release. When raising the gripper press downwards on the glass lightly with the finger to push it from the glass gripper.



Step 12:
Press on the glass gently to check that it is seated securely. The glass may click into place.



Step 12 A:
Check that the spacer is seated correctly. The spacer should not be visible.



Step 13:
Check that the glass is seated correctly.



Step 14:
Open glass gripper by pressing outwards and remove insert.

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